



TECHNICAL DATA
FOR DENSE GUNNING MIX



BRAND NAME :	NG21 - 16
RAW MATERIAL BASIS :	CHAMOTTE
PHYSICAL PROPERTIES :	
Maximum service temperature ,°C	1500
Dry gunning mix required , Kg/m ³	2050
Approximate amount of water required for pouring , Liter /25Kg	2.7 – 3.0
Bulk density , Kg/m ³ after drying at 110°C	2150
Cold crushing strength , Kg/cm ² after drying at 110°C	200 – 350
after heating at 1430°C	350 – 500
Permanent Linear Change , % after heating at 1430°C	-1.5 to +1.5
Grain size, mm	0 – 5

CHEMICAL ANALYSIS :
(calcined basis)

SiO ₂	49.9
Al ₂ O ₃	42.0
TiO ₂	1.8
Fe ₂ O ₃	2.0
CaO	3.2
Na ₂ O + K ₂ O + Li ₂ O	1.1

PACKING IN SACKS OF , Kg **25**

The data are subject to reasonable variations and therefore should not be used for specification purposes .

ASTM Test Methods , where applicable , used for determination of data .

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